

## **AMENDMENTS TO THE SPECIFICATION**

Please replace Paragraph [0031] with the following paragraph rewritten in amendment format:

**[0031]** In a third such variation, the optical axis of the light recording apparatus may be placed at an angle to the axis of the hole such ~~that~~ that the image looks similar to Figure 7. In this case the hole depth is calculated based on the angle of the optical axis, the position of the hole image 70 in the field of view, and the image length 72.